

Reason			1U	NSPECIFIED	TOL	'S	(±	0.2	mm))	FINISH.
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.			ANGLE	DIM. GRADE	0	1	2	3	4	5	CLEAR and PASSIN
			±1°	0 16	6 0.05	0.1	0.15	02	0.2	0.5	PART ND. SCALE 0.75 UNI
			RDUGHNESS	16 63	0.05	015	0.2	0.3	0.3	0.8	123400001874A
				63 25	0.05	0.2	0.25	0.4	X	1.2	DESIGN MILO
	n. 1			250 500	0.1	0.25	0.3	0.6	0.8	1.8	MATERIAL
	ZONE	DESCRIPTION		500 - 1000		0.3	+	0.8		3.0	SUS304, T=2mm

NOTES: (UNLESS OTHERWISE SPECIFIED)

INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1994.
 ALL GEOMETRY IS TO BE DERIVED FROM THE 3D MODEL

CRITICAL-TO-FUNCTION DIMENSION CALLED OUT ON THIS DRAWING ARE ONLY FOR INSPECTION PURPOSES.

3 MATERIAL: SUS304

4 NOMINAL THICKNESS: 2.0mm

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5 USE MINIMUM BEND RADII & BEND RELIEF, UNLESS OTHERWISE NOTED. 6 UNLESS INDICATED OTHERWISE, MAX BURR ON INSIDE OF PART: 0.1mm 7 PART TO BE BAGGED OR BOXED AND MARKED WITH PART NUMBER,

8 "**" INDICATES CRITICAL INSEPECTION DIMENSION.
9 "CPK" INDICATES DIMENSIONS AND/OR CRITERIA WHICH MUST BE CONTROLLED THROUGH SPC METHODS, WITH CPK OF 1.33 OR BETTER. 10 NO CORROSION, DIRT, RUST, GREASE, OR WATER STAIN ON SURFACES.

